

Date: Wednesday, 4/4/2007 9:04:26 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOOR WINDOW KIT (LARGE)
Job Number : 31613	
Estimate Number : 11463	
P.O. Number : <i>N/A</i>	Part Number : D350567025 ✓
This Issue : 4/4/2007 S.O. No. : <i>N/A</i>	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 30838	Material : <i>N/A</i>
Written By : _____	Due Date : 4/25/2007 Qty: <i>4</i> Um: Each
Checked & Approved By : <i>JP 07.04.04</i>	
Comment : Est Rev:B Added Cutting Template 05-12-14 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Copy bluefile and create labels & DT8439 per PPP D350-567-025 CHG001

CL

07-04-16

2.0	PACKAGING 1	PACKAGING-RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2463	1/2" Seal
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Comment: Qty.: 3.9375 f(s)/Unit Total : 19.6875 f(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D2463-0450	Neoprene Seal	<i>B30878</i>
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4.0	D2463	1/2" Seal
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Comment: Qty.: 6.5625 f(s)/Unit Total : 32.8125 f(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D2463-0750	Neoprene Seal	<i>B26934</i>
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(2x 75)

B30878

(2x 75)

5.0	D2942	Replacement Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1 D2942	Replacement Window	<i>B30683</i>
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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D32101

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~5.0000~~ 4 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3210-1

Doubler

B31427 ✓

7.0

D32111

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~5.0000~~ 4 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3211-1

Doubler

B31428 ✓

8.0

D32121

Floor Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~5.0000~~ 4 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3212-1

Floor Window

~~B320900~~ ✓

B32688 (4x) ✓

9.0

D3213041

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~5.0000~~ 4 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3213-041

Door Assembly

B31659 (2x) ✓

B31429 2x ✓

10.0

AN526C632R12

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : ~~40.0000~~ 32 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN526C632R12

Screw

A103492 ✓

11.0

AN526C832R9

Screw



Comment: Qty.: 22.0000 Each(s)/Unit Total : ~~440.0000~~ 88 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

22 AN526C832R9

Screw

A104118 ✓

EP04/05/07 ✓

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QA: N/C Closed: _____ Date: _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

AN960JD6

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : ~~40.0000~~ Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 AN960JD6

Washer

M16085 - ✓

13.0

AN960JD8

Washer



Comment: Qty.: 44.0000 Each(s)/Unit Total : ~~220.0000~~ Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

44 AN960JD8

Washer

M1103492 (604) - ✓

M1103585 (1164) - ✓

14.0

MS20470AD35

Rivet



Comment: Qty.: 20.0000 Each(s)/Unit Total : ~~400.0000~~ Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

20 MS20470AD3-5

Rivet

M19682 - ✓

15.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 40.0000 Each(s)/Unit Total : ~~200.0000~~ Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

40 MS20470AD4-5

Rivet

M1102455 - ✓

16.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 90.0000 Each(s)/Unit Total : 450.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

90 MS20470AD4-6

Rivet

M1103691 - ✓

Pa + PS ✓

17.0

MS20470AD47

Rivet, Universal Head



Comment: Qty.: 20.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

20 MS20470AD4-7

Rivet

M1100854 - ✓

✓
P27/15/07

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Seq. #:

Machine Or Operation:

Description :

18.0

MS21042L06

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 MS21042L06

Nut M17771

(8X)

M104093

(24X)

✓

19.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 110.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

22 MS21042L08

Nut M103830

(48X)

M19633 X 44

✓

20.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 10.7600 sf(s)/Unit Total : 53.8000 sf(s) - *

Pick: Packing Kit

Qty Part Number

Description Batch

1m²020A0127

Cloth #144-9oz

M101039

(3X) ✓

21.0

21212

Receptacles



Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

9 212-12

Receptacles

M103472

(34X)

M103955

(2X) ✓

22.0

26006

Camlock Stud



Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

9 2600-6

Camlock Stud

M104108

3X

(30X)

✓

23.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 45.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

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Seq. #:

Machine Or Operation:

Description:

9 2600-LW Camlock Retaining
Cutting Template n/a

M104108 - M104409
M104073 - 394

1 DT8439

64 ✓
7/5/04 (4)

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

c 207106106 (4)
le 2706106 4

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-025

Location:

PPP Rev:

207106106 (4)

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

207106107

Job Completion



U 07-0007

W/O:		WORK ORDER CHANGES					
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